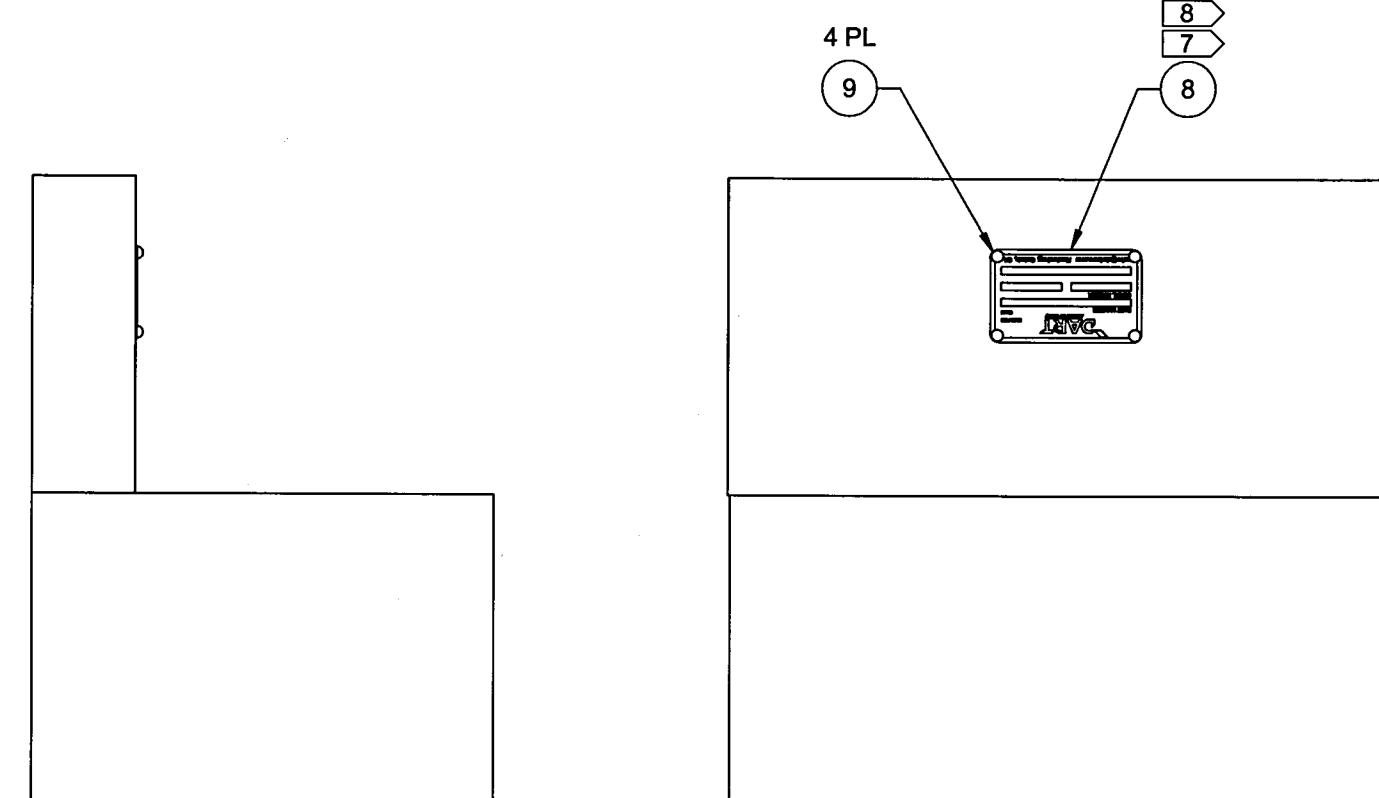
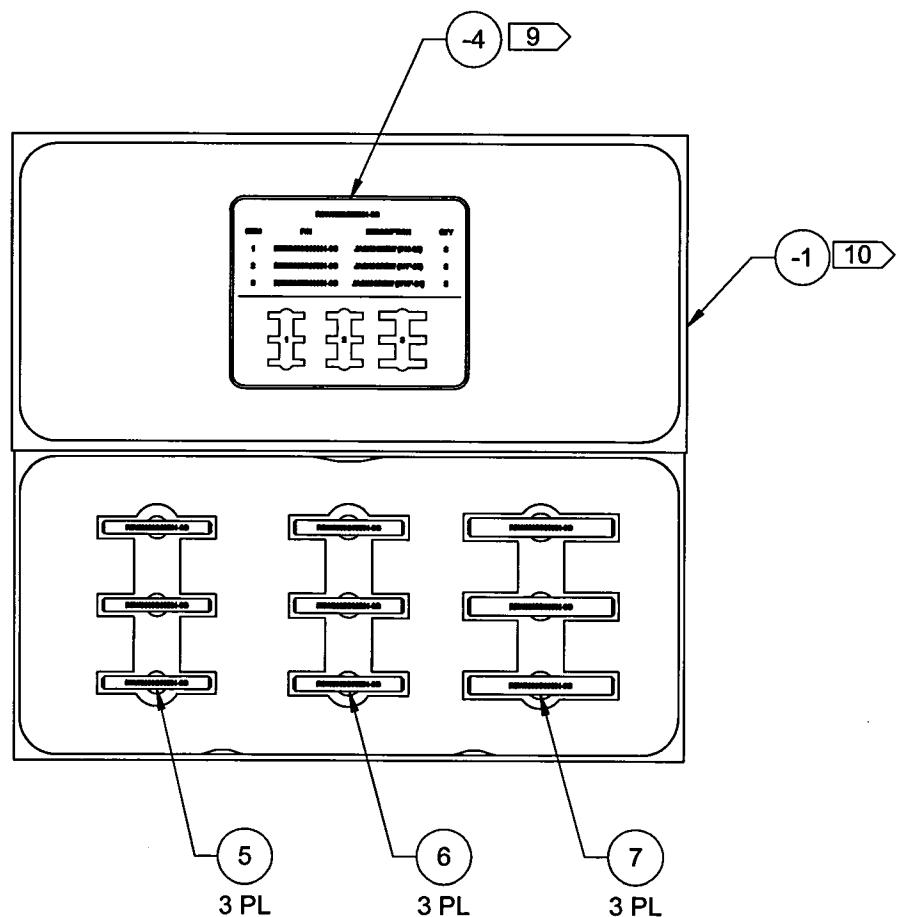


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6000G00231-8G-1	PACKAGING ASSY
-4	1	RBW6000G00231-8G-4	CONTENT PLACARD
5	3	RBW6000G00531-8G	JACKSCREW (#10-32)
6	3	RBW6005G00531-8G	JACKSCREW (1/4"-28)
7	3	RBW6005G00631-8G	JACKSCREW (5/16"-24)
8	1	RB41011	DART PLACARD
9	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. x 0.425" LG.



RBW6000G00231-8G JACKSCREWS KIT

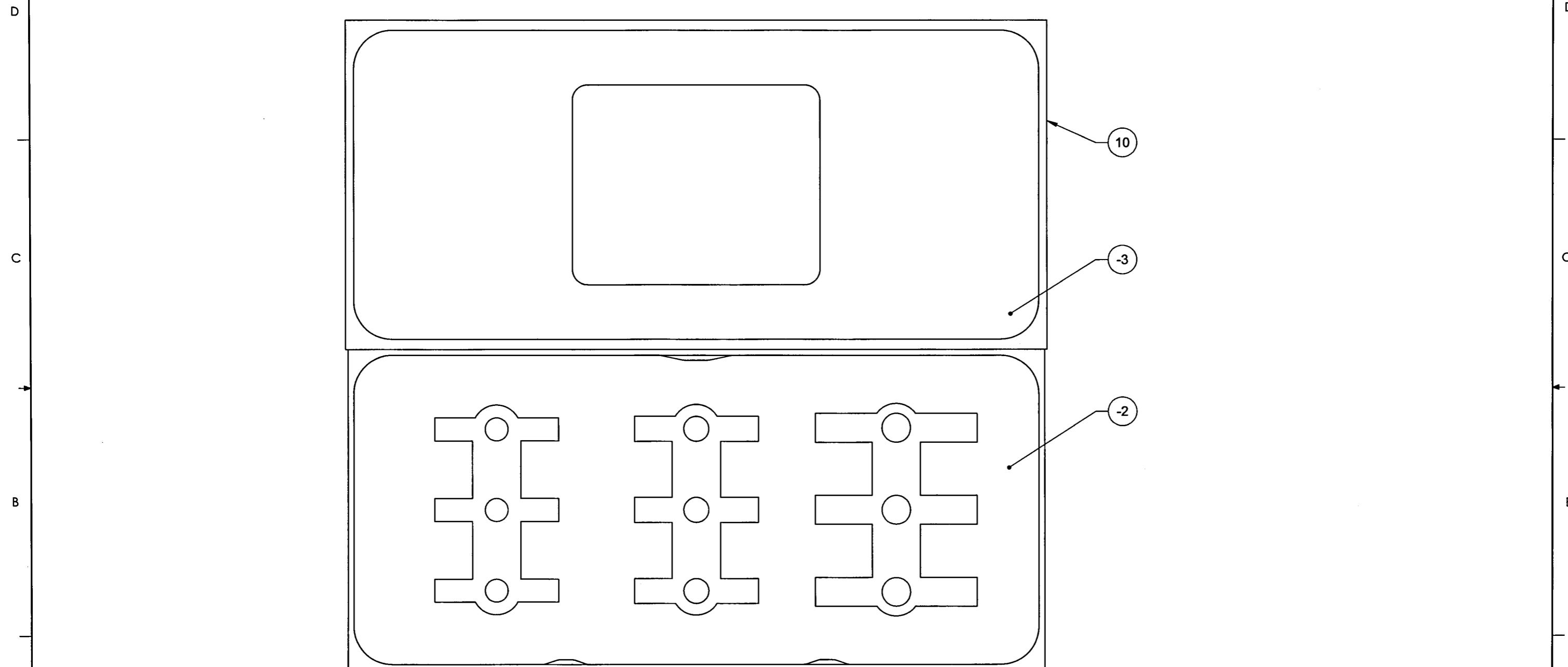
NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: ENGRAVE THE TOOL P/N & S/N ON THE DART PLACARD WHERE INDICATED
- 8) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINIUM POP RIVETS
- 9) HOT GLUE THE PLASTIC PLACARD ONTO THE TOP FOAM
- 10) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE

A	NEW ISSUE	18-561	KPT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM		
MFG. APPR.	DP		
APPROVED	VM	TOOL PART #	REV. A
DATE 9/6/2018		RBW6000G00231-8G	SHEET 1 OF 5
		TITLE	SCALE
		JACKSCREWS KIT	NTS

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ITEM #	QTY	PART #	PART TITLE
-2	1	RBW6000G00231-8G-2	BOTTOM FOAM
-3	1	RBW6000G00231-8G-3	TOP FOAM
10	1	PELICAN #APP-1430-E	PELICAN CASE 1430



RBW6000G00231-8G-1 PACKAGING ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1"
X.XX = +/- 0.01"
X.XXX = +/- 0.005"
X.XXXX = +/- 0.0005"
ANGLES / PARALLELISM / ECCENTRICITY / SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A

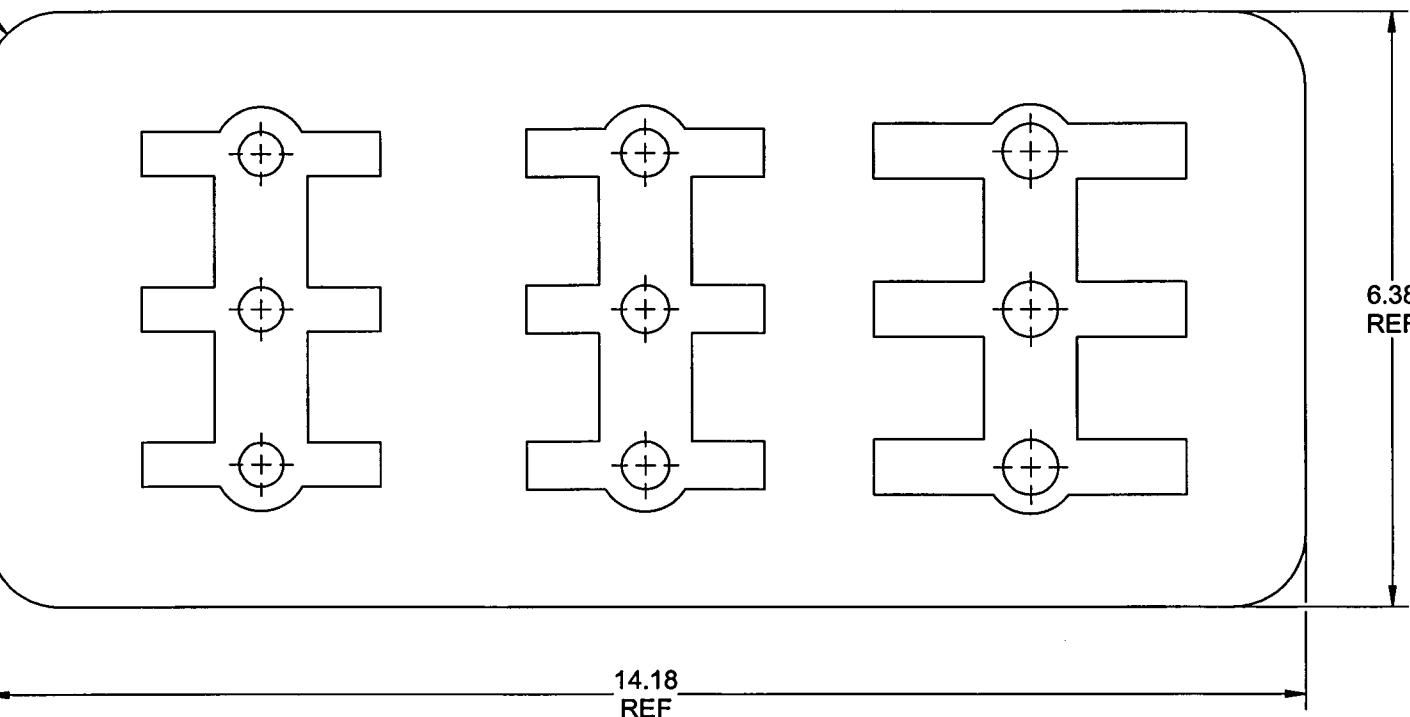
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	KPT	
CHECKED	VM	TOOL PART #
MFG. APPR.	DP	RBW6000G00231-8G
APPROVED	WY	REV. A SHEET 2 OF 5
DATE	9/6/2018	TITLE JACKSCREWS KIT SCALE NTS
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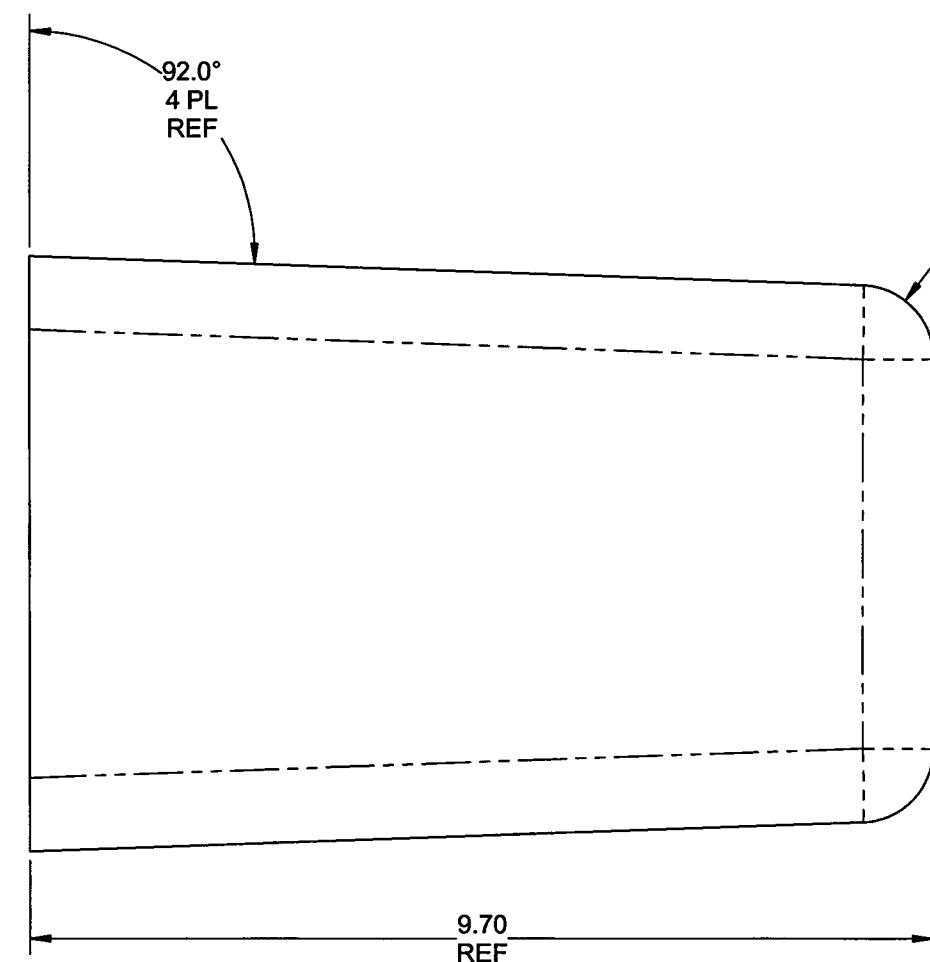
R0.79
4 PL
REF



RBW6000G00231-8G-2 BOTTOM FOAM

NOTES:

- 1) MATERIAL: BLACK ETHAFOAM 220
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6000G00231-8G-2 REV A.STEP



DESIGN	KPT	DART AEROSPACE LTD			
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA			
CHECKED	VM	TOOL PART #			
MFG. APPR.	DP	RBW6000G00231-8G			
APPROVED	VM	REV. A			
DATE 9/6/2018		SHEET 3 OF 5			
TITLE JACKSCREWS KIT		SCALE NTS			
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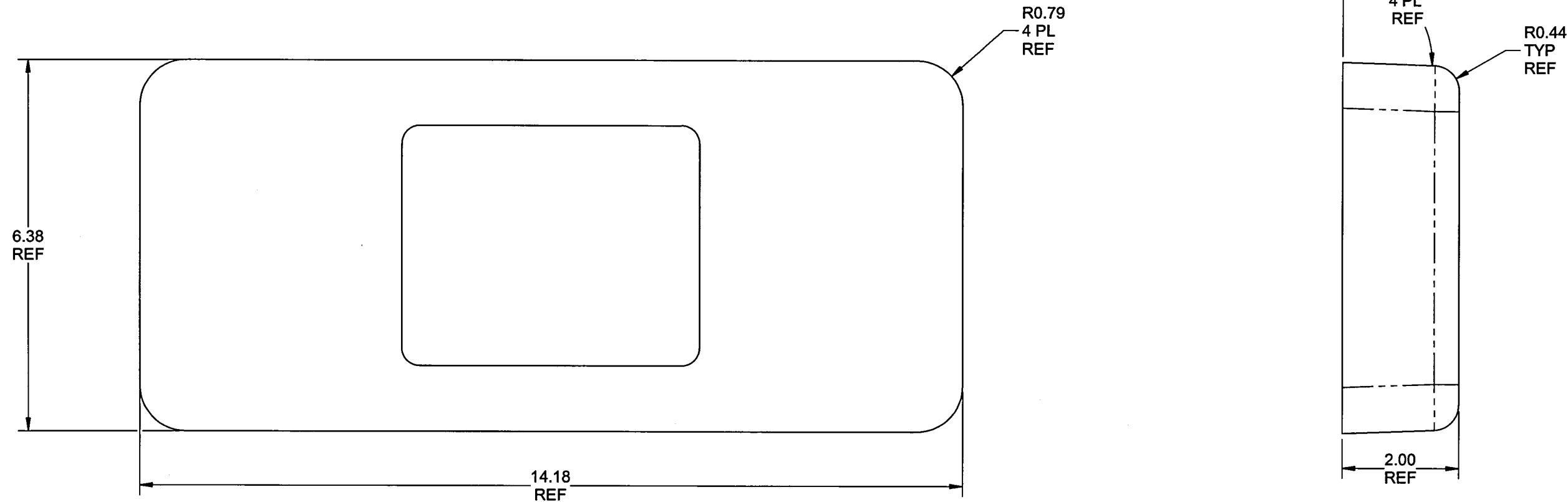
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RBW6000G00231-8G-3 TOP FOAM

NOTES:

1) MATERIAL: BLACK ETHAFOAM 220

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) BREAK SHARP EDGES: N/A

7) IDENTIFICATION: N/A

8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6000G00231-8G-3 REV A.STEP

DESIGN	KPT	DART AEROSPACE LTD			
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA			
CHECKED	VM	TOOL PART #			
MFG. APPR.	DP	REV. A			
APPROVED	VH	RBW6000G00231-8G			
DATE 9/6/2018		SHEET 4 OF 5			
TITLE JACKSCREWS KIT		SCALE NTS			
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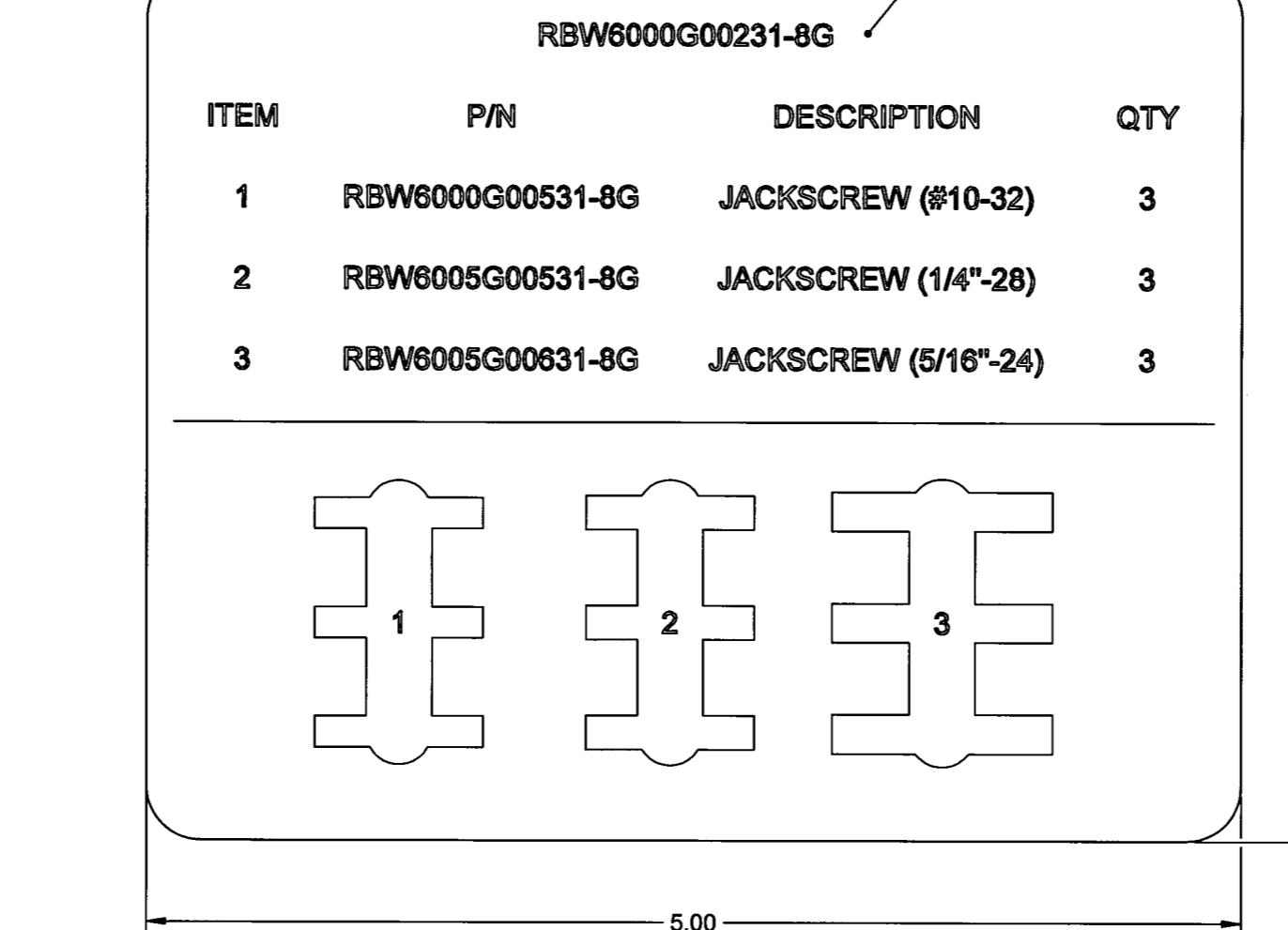
5

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1

R0.25
4 PL

RBW6000G00231-8G-4 CONTENT PLACARD

NOTES:

- 1) MATERIAL: MULTI-CRAFT PLASTICS # LM922402 OR EQUIV
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) BLACK BACKGROUND WITH WHITE LETTERS AND LINES

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	KPT	
CHECKED	VM	TOOL PART #
MFG. APPR.	DP	REV. A
APPROVED	VMP	RBW6000G00231-8G
		SHEET 5 OF 5
		TITLE
		SCALE
		JACKSCREWS KIT
		NTS
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